



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

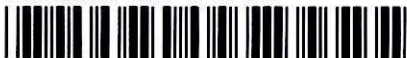
Tel (613) 632-5200
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D2570**Job Sheet 204007****Part No:** D2570**Job Qty:** 360 pcs**Part Name:** Bushing**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 12/2/19**Job Tracking No:****Due Date:** 1/6/20**Created By:** Jennifer Renwick**Type:** Stock**Description:****Note:** DWG REV B IPP E 02.08.29 Re-format; Removed finishing; Material change KJ IPP F 07.07.06 rev B dwg EC**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Hardinge - 1	360 pcs	1/6/20	1/6/20	0.50	14.40	Hardinge - 1		
110	QC 2	360 pcs	1/6/20	1/6/20	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		
							QC 2 - 65		



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Container No: S252717**Part:** D2570**Job No:** 204007**Serial No/Batch:** S252717**Revision:****Inspector:****Exp Date:****Instructions:** Various STC's**Date:** 02/01/20

120 QC 8	360 pcs	1/6/20	0.00	0.00	QC 2 - 5	
					QC 2 - 71	
					QC 2 - 73	
					QC 2 - 69	
					QC 8 - 12	
					QC 8 - 14	
					QC 8 - 17	
					QC 8 - 20	
					QC 8 - 25	
					QC 8 - 3	
					QC 8 - 32	
					QC 8 - 33	
					QC 8 - 35	
					QC 8 - 39	
					QC 8 - 4	
					QC 8 - 44	
					QC 8 - 45	
					QC 8 - 49	
					QC 8 - 58	
					QC 8 - 8	
					QC 8 - 9	
					QC 8 - 68	
					QC 8 - 67	
					QC 8 - 1 (A)	
					QC 8 - 47	
					QC 8 - 40	
					QC 8 - 52	
					QC 8 - 23	
					QC 8 - 57	
					QC 8 - 76	
					QC 8 - 61	
130 Packaging 3-1 - Stock - B4B	360 pcs	1/6/20	0.00	0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	

DAS
52
9-89

20/02/01

365 pcs
DAS
28
9-89
FEB 03 2020

					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
140 QC 21 - SA	360 pcs	1/6/20	0.00	0.00	QC 21 - SA - 21	DAS 21 BOS FEB 03 2020
					QC 21 - SA - 70	
					QC 21 - SA - 53	
					Broussard	

Part Op 100 - (Hardinge) Machine as per folio FA258
 Descriptions: 110 - (QC2- Inspect parts off machine FAI/FAIB)
 120 - (QC8- Inspect parts - second check)
 130 - LOCATION : ST008
 140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M303R0.750	303 Round Bar 0.750	23.7600 ft (.066 ea)	100-Hardinge - 1	S250468 S243103

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Hardinge - 1	M303R0.750	24	79	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Bushing	0.800inches $\pm$ 0.010	0.810 0.790	0.802	VERN PJ-05
2	Bushing	0.060inches $\pm$ 0.005	0.065 0.055	0.059	VERN
3	Bushing	0.010inches + 0.010 - 0.000	0.020 0.010	0.012	Gauge
4	Bushing	0.425inches + 0.000 - 0.002	0.425 0.423	0.4235	MIC FL-01
5	Bushing	0.257inches + 0.006 - 0.001	0.263 0.256	0.257	VERN
6	Bushing	0.750inches $\pm$ 0.010	0.760 0.740	0.744	VERN
7	Bushing	0.030inches $\pm$ 0.010	0.040 0.020	0.028	VERN
8	Bushing	20.000Degrees $\pm$ 0.000	20.000 20.000	20°	Gauge.

Plex 12/2/19 9:06 AM Dart.Renwick.Jennifer